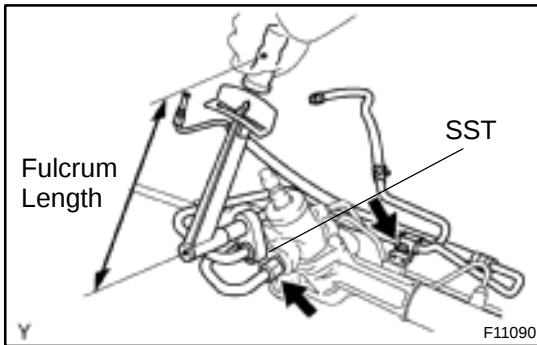




INSTALLATION

1. INSTALL PRESSURE FEED TUBE ASSEMBLY

- Install the pressure feed tube assembly with the bolt.
Torque: 5.0 N·m (50 kgf·cm, 45 in·lbf)
- Coat 2 new O-rings with power steering fluid and install them the pressure feed and return tubes.
- Using SST, connect the pressure feed and return tubes.
SST 09023-12700
Torque: 22.5 N·m (230 kgf·cm, 17 ft·lbf)

HINT:

Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).



2. INSTALL PS GEAR ASSEMBLY

Install the PS gear assembly with the 2 bolts, 2 nuts and 4 plate washers to the steering gear support member.

Torque: 57 N·m (580 kgf·cm, 42 ft·lbf)

- CONNECT NO. 2 INTERMEDIATE SHAFT ASSEMBLY
(See page [SR-19](#))
- CONNECT RH AND LH TIE ROD ENDS
(See page [SA-13](#))
- INSTALL FRONT LUGGAGE UNDER COVER
- CONNECT PRESSURE FEED TUBE AND RETURN HOSE TO POWER STEERING VANE PUMP
(See page [SR-31](#))
- PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

- CENTER SPIRAL CABLE (See page [SR-19](#))
- INSTALL STEERING WHEEL
 - Align the matchmarks on the steering wheel and steering column main shaft.
 - Temporarily tighten the steering wheel set nut.
- BLEED POWER STEERING SYSTEM
(See page [SR-3](#))
- CHECK STEERING WHEEL CENTER POINT
- TORQUE STEERING WHEEL SET NUT
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
- INSTALL STEERING WHEEL PAD (See page [SR-19](#))
- INSTALL TOOL BOX
- INSTALL LUGGAGE COMPARTMENT TRIM BOX COVER

16. CHECK FRONT WHEEL ALIGNMENT
(See page [SA-4](#))